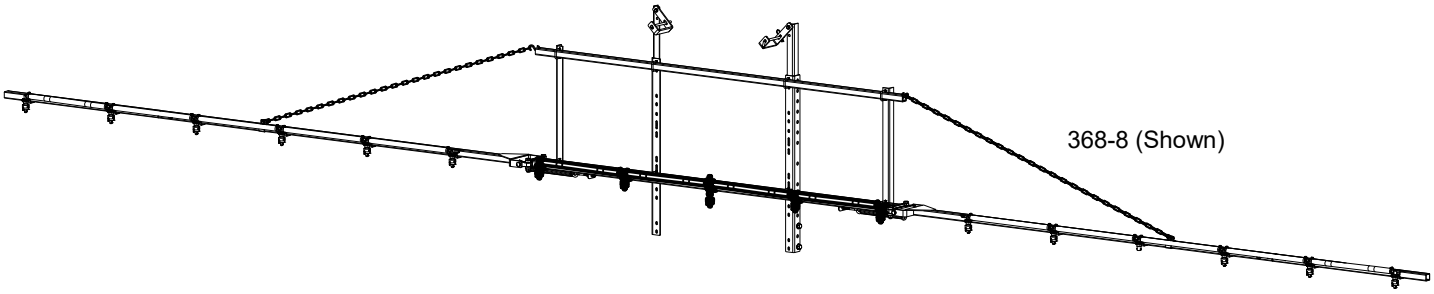
OWNER'S MANUAL

368 Series Boom Assemblies

Model:	**Model:**	**Model:**
368-6 (5300424)	368-8 (5300425)	368-10 (5300426)
6-Row Boom Assembly w/STD Nozzles	8-Row Boom Assembly w/STD Nozzles	10-Row Boom Assembly w/STD Nozzles



- Model **368-6** Boom Assembly (6 Row—21' Wide)
- Model **368-8** Boom Assembly (8 Row—28' Wide)
- Model **368-10** Boom Assembly (10 Row—35' Wide)

All Models:

- Adjustable Spacing Nozzles
- Height Adjustment
- 4-Way Hinge for Boom Protection
- Cross-Over Folding
- Tips/Caps/Strainers are Standard (Tips: 'AIXR' series) (**A**ir **I**nduction e**X**tended **R**ange)
- Check Valve Strainers, 50 Mesh, 5 PSI
- Square Boom Tube Construction

Any Questions, Comments or Problems: Call your nearest AG SPRAY Location and speak with one of our Friendly Technical Support Staff.

AG SPRAY EQUIPMENT

[5008042 (11/18)]

BAKERSFIELD, CA 877-724-2236	**COLUMBUS, NE** 800-274-1025	**DOTHAN, AL** 800-227-4098	**FARGO, ND** 701-280-2862	**HOPKINSVILLE, KY** 800-637-7172	**VISIT US ONLINE @ WWW.AGSPRAY.COM**
MANKATO, MN 507-388-6295	**NEWTON, KS** 800-394-7662	**PASCO, WA** 800-634-2026	**TEMPE, AZ** 877-974-7166		

Assembly

1. Mount the upright angles to the inside of the mounts on the carrier, using the supplied bolts and nuts. Attach the backrack to the upright angles using the square U-bolts and nuts. NOTE: The back rack can be mounted in either a high or low position and the uprights can be adjusted for desired height. Attach the U-Brackets as shown in the exploded view drawing.
2. Loosen the eye-bolts and remove the 7" hinge bolts. Line up the outer booms and reassemble the hinge bolt(s) through the outer boom yoke, the hinge casting and the spring connector. Tighten the eye-bolt until the spring is at the desired tension. Lock the eye-bolt in place with the inner whiz flange locknut. The 8 & 10 row booms use extensions on the outer booms. Bolt on the boom extensions using the bolts/nuts provided.
3. Hook an end of each boom chain on an "S" hook attached to the top bar tube. Place a slide clamp onto eacy outer boom. Place the other end of the boom chain between the ears of the slide clamp and secure with the bolt/nut. Level the outer booms by moving the slide clamps in or out as needed. Tighten the bolts in the slide clamps to hold the clamps in place.
4. Attach the appropriate hose assemblies onto each of the three boom sections, the center section has (5) nozzles with "ELL" connectors on each end. Starting at the center, the nozzles should be placed about 20" apart.
5. Join the designated feeder hose to each boom section and secure in place with hose clamps.

Tip Selection

Important Note:
The tips supplied as standard with this boom assembly are number AIXR11003VP tips, when you refer to the spray tip rate chart found in this owner's manual, you will note that they have a GPA range of 10.7 to 17.8 GPA (Gallons Per Acre). This is tabulated at 5 MPH and from 15-40 psi and 20" nozzle spacing. These rates are based on water. Please read this tip selection section carefully before attempting to operate your boom assembly.

The selection of proper tips for the boom is determined by the gallon per acre (GPA) requirement, which is specified on the chemical label. The following characteristics also have a determining factor and must be considered:

1. Speed of spraying (MPH)
2. Boom nozzle spacing (specified in inches)
3. Solution weight and conversion factor (CF)
4. Gallons of solution to be sprayed per acre
5. Spraying pressure

Useful Formulas:
GPM—Gallons Per Minute
GPA—Gallons Per Acre
MPH—Miles Per Hour

Calibration

Chemical labels may show application rates in gallons per acre, gallons per 1000 square feet or gallons per 100 square feet. You will note that the tip chart shows 2 of these rating systems.

Once you know how much you are going to spray, then determine (from the tip chart) the spraying pressure (PSI) and the spraying speed (MPH).

Determining the proper speed of the pulling vehicle can be done by marking off 100, 200 and 300 feet. The speed chart indicates the number of seconds it takes to travel the distances. Adjust the throttle until you travel the distances in the number of seconds indicated by the speed chart. Once you have reached the throttle setting needed, mark the throttle location, so you can stop and go again, returning to the same speed.

Add water and proper amount of chemical to the tank and drive to the starting place for spraying.

Spray Tip Rate Chart (20" Spacing)									
Tip No.	Pressure (psi)	Capacity (GPM)	Gallons Per Acre - Based on Water						
			1 MPH	2 MPH	3 MPH	4 MPH	5 MPH	6 MPH	8 MPH
AIXR11003VP	15	.18	53.6	26.8	17.8	13.4	10.7	8.9	6.7
	20	.21	62.4	31.2	20.8	15.6	12.5	10.4	7.8
	30	.26	77.2	38.6	25.8	19.3	15.4	12.9	9.7
	40	.30	88.0	44.0	29.8	22.0	17.8	14.9	11.1
Tip No.	Pressure (psi)	Capacity (GPM)	Gallons Per 1000 Sq. Ft. - Based on Water						
			1 MPH	2 MPH	3 MPH	4 MPH	5 MPH	6 MPH	8 MPH
AIXR11003VP	15	.18		.61	.41	.31	.24		
	20	.21		.71	.48	.36	.29		
	30	.26		.88	.59	.44	.35		
	40	.30		1.0	.68	.51	.41		

Speed Chart			
	Time Required in seconds to travel a distance of		
Speed in M.P.H. (Miles Per Hour)	100 Ft.	200 Ft.	300 Ft.
1.0	68 sec.	136 sec.	205 sec.
2.0	34	68	102
3.0	23	45	68
4.0	17	34	51
5.0	14	27	41
6.0	11	23	34
7.0	9.7	19	29
8.0	8.5	17	26
9.0	7.6	15	23
10.0	6.8	14	20

Testing the Sprayer

NOTE:
It is VERY important that you test your sprayer with plain water before actual spraying is attempted. This will enable you to familiarize yourself with the sprayer and check the sprayer for leaks, without the possibility of losing any expensive chemicals.

Add water to the tank and drive to the starting place for spraying. When you are ready to spray, turn the boom valve to the "on" position. This will start solution spraying from the tips of the boom. The pressure will decrease slightly when the boom is spraying. Adjust the pressure by turning the "ON/OFF" valve lever on the bypass line valves.
Read the operating instructions and initially begin spraying by closing your 'bypass' valve and opening the boom line valve. This will enable the air in the line to be eliminated (purged) through all the tips, while building pressure. When everything tests all right (no leaks and good pressure), add the desired chemicals to the mixture and water combination and start your spraying operation. Adjust the pressure and spray as you did in the testing procedure.
Conditions of weather and terrain must be considered when setting the sprayer. Do not spray on windy days. Protective clothing must be worn in some cases.
Be sure to read the chemical label(s) before application!!

Suggested Minimum Spray Heights

Nozzle Type	Nozzle Height			
	Spray Angle	20" Spacing	30" Spacing	40" Spacing
TeeJet (Flat Spray)	65°	22"-24"	33"-35"	NR*
TeeJet (XR TeeJet)	80°	17"-19"	26"-28"	NR*
TeeJet (XR TeeJet)	110°	12"-14"	16"-18"	NR*
FloodJet	120°	***	***	***

* Not Recommended

**** Wide angle spray tip is influenced by nozzle orientation.
The critical factor is to achieve a double spray pattern overlap.

Nozzle Spacing

If the nozzle spacing on your boom is different from those tabulated, multiply the tabulated GPA coverage by one of the following actors.

Where Tables are Based on 20" Nozzle Spacing									
Other Spacing	8"	10"	12"	14"	16"	18"	22"	24"	30"
Conversion Factor	2.5	2	1.67	1.43	1.25	1.11	.91	.83	.66
Where Tables are Based on 30" Nozzle Spacing									
Other Spacing	26"	28"	32"	34"	36"	38"	40"	42"	44"
Conversion Factor	1.15	1.07	.94	.88	.83	.79	.75	.71	.68
Where Tables are Based on 40" Nozzle Spacing									
Other Spacing	28"	30"	32"	34"	36"	38"	42"	44"	48"
Conversion Factor	1.43	1.33	1.25	1.18	1.11	1.05	.95	.91	.83

Spraying Solutions Other Than Water

Since all the tabulations are based on spraying water, which weights 8.34 lbs. per USA gallon, conversion factors must be used when spraying solutions which are heavier or lighter than water. To determine the proper size nozzle for the solution to be sprayed, first multiply the desired GPM or GPA of solution by the rate conversion factor. Then use the new converted GPM or GPA rate to select the proper size nozzle.

Example: Desired application rate is 20 GPA of 28% Nitrogen.
Determine the correct nozzle size as follows:
GPA (Solution) x Conversion Factor = GPA
20 GPA (28%) x 1.13 = 22.6 GPA (Water)
The applicator should choose a nozzle size that will supply 22.6 GPA of water at the desired pressure.

Weight of Solution	Specific Gravity	Conversion Factors
7.0 lbs. per gallon	.84	.92
8.0 lbs per gallon	.96	.98
8.934 lbs. per gallon (Water)	1.00	1.00
9.0 lbs per gallon	1.08	1.04
10.0 lbs. per gallon	1.20	1.10
10.65 lbs. per gallon (28% Nitrogen)	1.28	1.13
11.0 lbs. per gallon	1.32	1.15
12.0 lbs. per gallon	1.44	1.20
14.0 lbs. per gallon	1.68	1.30

Miscellaneous Conversion Factors

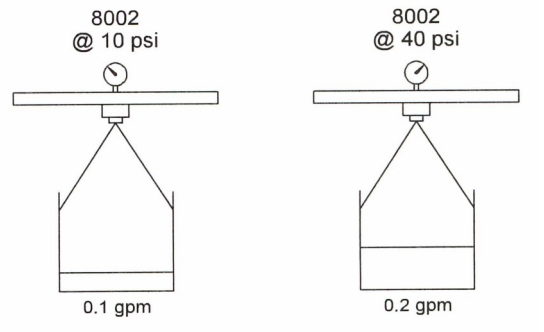
One Acre = 43,560 square feet = 0.405 Hectacre
One Hectacre = 2.471 Acres
One Gallon Per Acre = 9.35 Liters Per Hectacre
One Mile = 5280 Feet = 1610 Meters = 1.61 Kilometers
One Gallon = 128 Fluid Ounces = 8 Pints = 4 Quarts = 3.79 Liters = 0.83 Imperial Gallons
One Pound Per Square Inch = 0.069 bar. = 6.895 Kilo-Pascals
One Mile Per Hour = 1.609 Kilometers Per Hour

Flow Rate

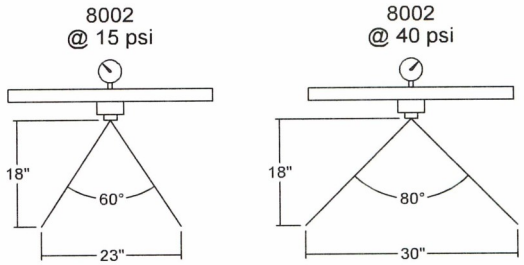
Nozzle flow rate varies with spraying pressure. In general, the relationship between GPM and pressure is as follows:

This equation is explained by the illustration below. Simply stated, to double the flow through a nozzle, the pressure be increased four times

Effect of Pressure on Volume



Effect of Pressure on Spray Angle



Higher pressure not only increases the flow rate of the nozzle, but it also influences the droplet size and the rate of orifice wear. As pressure is increased, the droplet size decreases and the rate of orifice wear is increased.

The values given in the tabulation section of this owner's manual indicate the most commonly used pressure ranges for the associated spray tips.

Spray Angle and Coverage

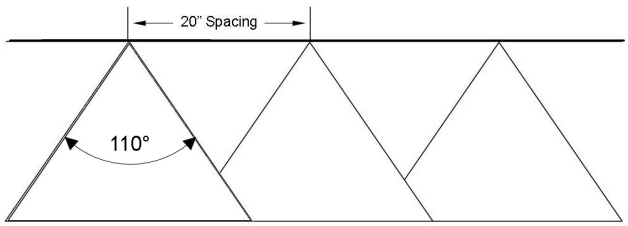
Depending on the nozzle type and size, the operating pressure can have a significant effect on spray angle and quality of spray distribution. As shown above for an 8002 flat spray tip, as an example, lowing the pressure results in a smaller spray angle and a significant reduction in spray coverage.
Tabulations for spray tips shown in this owner's manual are based on spraying water. Generally, liquids more viscous than water form relatively smaller spray angles. Whereas, liquids with surface tensions lower than water will produce wider spray angles. In situations where the uniformity of spray distribution is important, be careful to operate your spray tips within the proper pressure range.

NOTE: Suggested minimum spray heights for broadcast spraying are based upon nozzles spraying water at the rated spray angle.

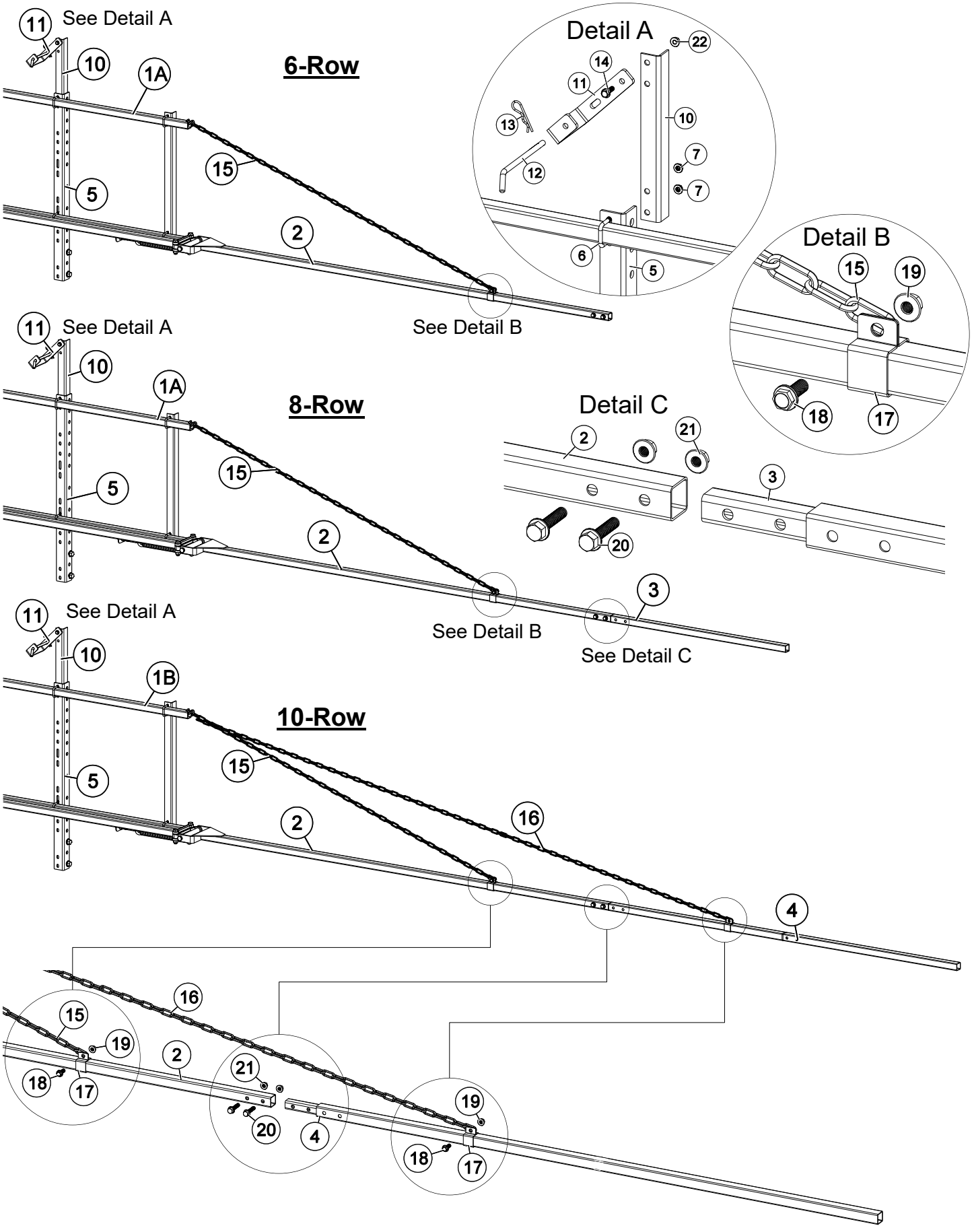
Based on the minimum overlap required to obtain uniform distribution with 110° tips and 20" spacing.

Suggested Minimum Spray Height: 16"-18" above what is being sprayed (to plant, not ground).

Optimum Spray Height: 20"



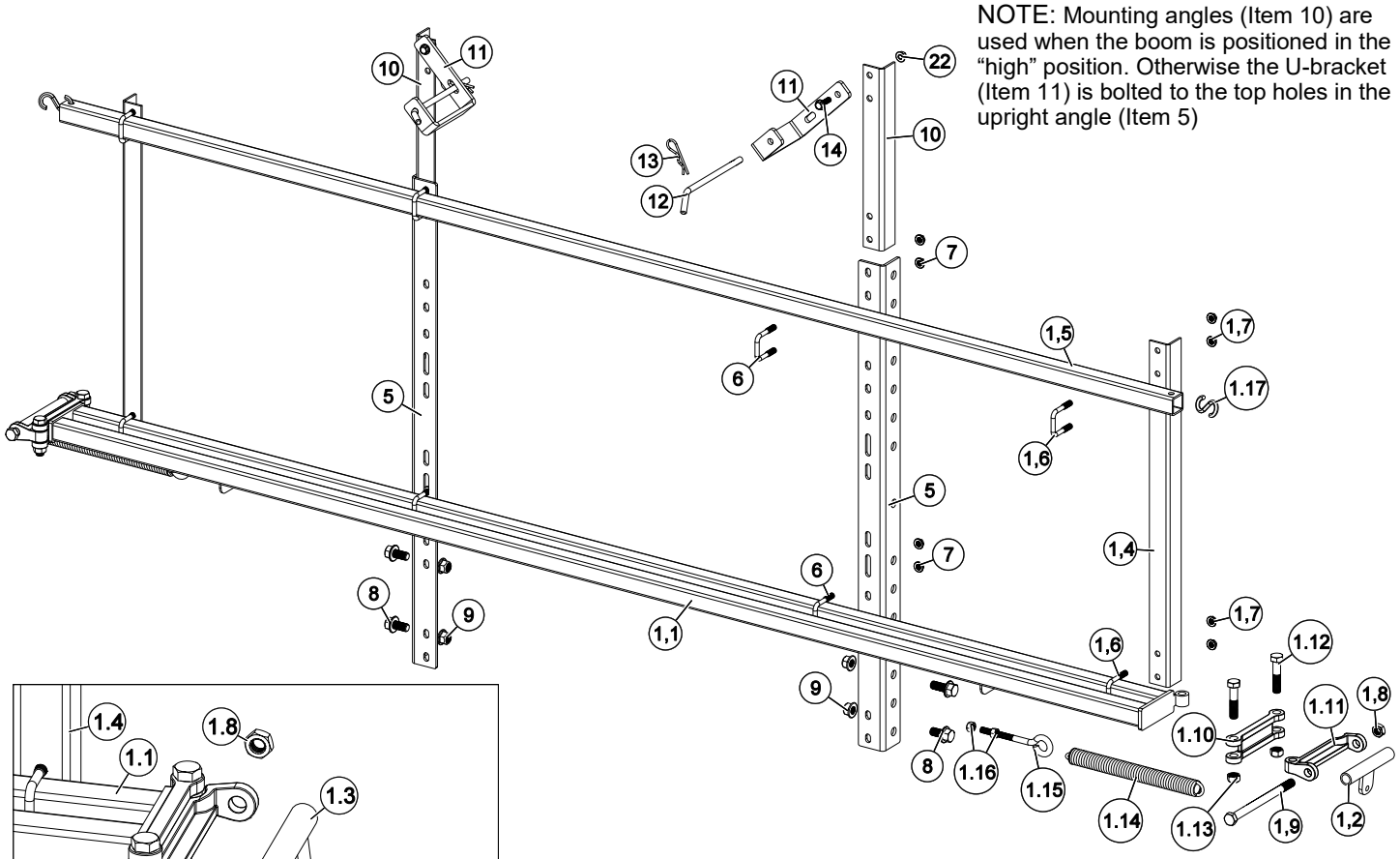
368 Series Booms (STD & QJD) Breakdown



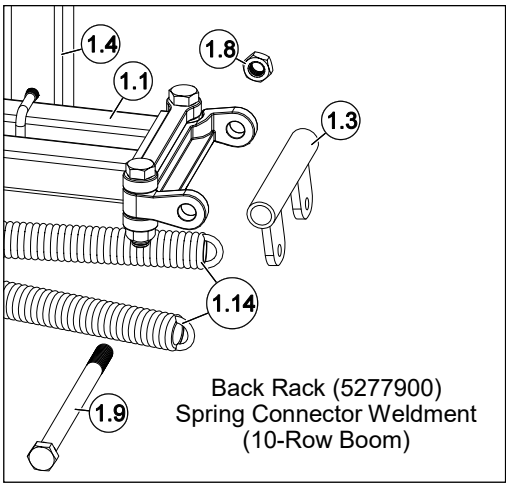
368 Series Booms (STD) Back Rack Breakdown

Back Rack w/Vertical Mounts

NOTE: Mounting angles (Item 10) are used when the boom is positioned in the "high" position. Otherwise the U-bracket (Item 11) is bolted to the top holes in the upright angle (Item 5)

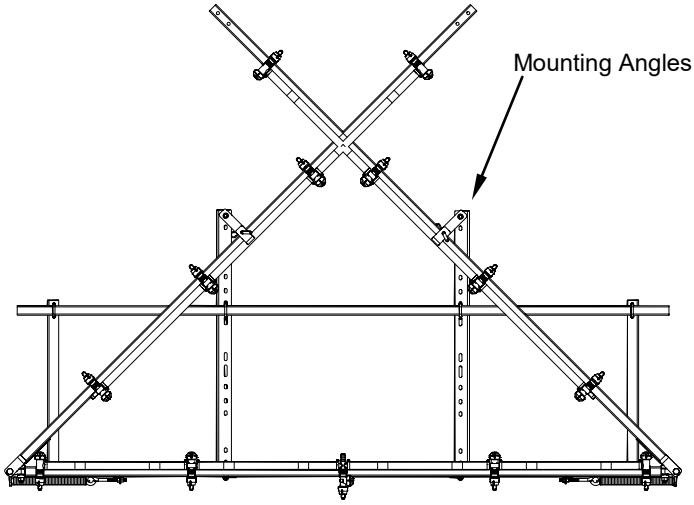


Back Rack
(5277359)
Spring Connector
Weldment
(6 & 8-Row Boom)

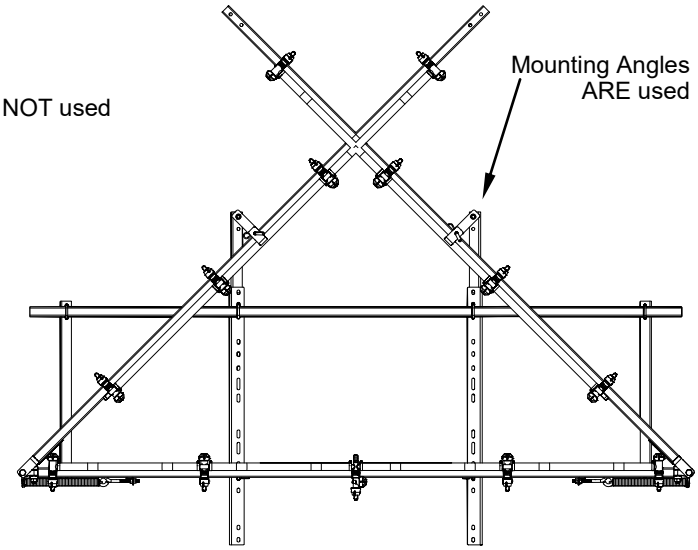


Back Rack (5277900)
Spring Connector Weldment
(10-Row Boom)

Center "Back-Rack" Mounted In the "Low" Position



Center "Back-Rack" Mounted In the "High" Position



368 Series Booms (STD) Parts List

Ref. #	Part #	Description	368-6	368-8	368-10
1*A	5277359	Back Rack Assembly (6 & 8-Row)	1	1	-
1*B	5277900	Back Rack Assembly (10-Row)	-	-	1
1,1	5273315	Center Boom Weldment	1	1	1
1,2	5271580	Spring Connector Weldment (6 & 8-Row)	2	2	-
1,3	5271671	Spring Connector Weldment (10-Row)	-	-	2
1,4	5022256	End Angle	2	2	2
1,5	5009635	Top Bar Tube	1	1	1
1,6	5034159	Square U-Bolt, 5/16" x 1 5/16" x 1 7/8"	4	4	4
1,7	5006307	5/16"-18 Hex Whiz (Flange) Locknut	8	8	8
1,8	5006142	1/2"-13 Hex Jam Nut	2	2	2
1,9	5034074	H.H.C.S., 1/2"-13 x 7"	2	2	2
1.10	5080012	Center Hinge Section	2	2	2
1.11	5080011	Outer Hinge Section	2	2	2
1.12	5034308	H.H.C.S., 1/2"-13 x 2 1/4"	4	4	4
1.13	5006091	1/2"-13 Hex Locknut	4	4	4
1.14	5019097	Hinge Spring	2	2	4
1.15	5034107	3/8" x 4" Eyebolt, Turned, Zinc-Plated	2	2	2
1.16	5006054	3/8"-16 Hex Nut	4	4	4
1.17	5082006	"S" Hook	2	2	2
2	5273313	End Boom Weldment	2	2	2
3	5275736	Boom Extension (for 8-Row)	-	2	-
4	5275737	Boom Extension (for 10-Row)	-	-	2
5	5022255	Boom Upright Angle	2	2	2
6	5034159	Square U-Bolt, 5/16" x 1 5/16" x 1 7/8"	4	4	4
7	5006307	5/16"-18 Hex Whiz (Flange) Locknut	8	8	8
8	5034691	H.H.C.S 1/2"-13 x 1-1/4"	4	4	4
9	5006365	1/2"-13 Hex Whiz (Flange) Locknut	4	4	4
10	5022238	Mounting Angle	2	2	2
11	5038317	U-Bracket	2	2	2
12	5101231	Pin	2	2	2
13	5101065	#211 Hitch Pin Clip (Zinc Plated)	2	2	2
14	5117300	5/16"-18 x 1" Flange Whiz Lock Screw	2	2	2
15	5049018	Boom Chain (7 Ft.)	2	2	2
16	5049028	Boom Chain (11 Ft.)	-	-	2
17	5051085	Slide Clamp	2	2	4
18	5117307	3/8"-16 x 1" Whiz (Flange) Lockscrew	2	2	4
19	5006259	3/8"-16 Hex Whiz (Flange) Locknut	2	2	4
20	5034664	3/8"-16 x 1 3/4"	4	4	4
21	5006345	3/8-16nc Hex Flanged Toplock Nut Gr. 5	6	6	6
22	5006389	5/16-18nc Hex Flanged Toplock Nut	2	2	2
23	5277761	368 (STD) Center Nozzle Harness Assembly	1	1	1
24	5277804	368-6 (STD) LH End Nozzle Harness Assembly	1	-	-
25	5277805	368-6 (STD) RH End Nozzle Harness Assembly	1	-	-
26	5277812	368-8 (STD) LH End Nozzle Harness Assembly	-	1	-
27	5277806	368-8 (STD) RH End Nozzle Harness Assembly	-	1	-
28	5277807	368-10 (STD) LH End Nozzle Harness Assembly	-	-	1
29	5277808	368-10 (STD) RH End Nozzle Harness Assembly	-	-	1

After Spraying

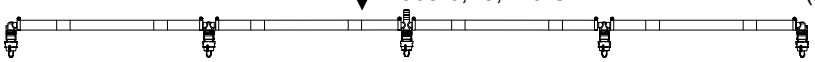
After use, fill your sprayer tank part way with water. Start the sprayer and allow the clear water to be pumped through the plumbing system and out through the spray nozzles.
Refill the tank about half full with plain water and use FIMCO Tank Neutralizer and Cleaner and repeat cleaning instructions above. Flush the entire sprayer with the neutralizing/cleaning agent, then flush out one more time with plain water. Follow the chemical manufacturer's disposal instructions of all wash or rinsing water. For the boom, remove the tips and screens from the nozzle assemblies. Wash these items out thoroughly. Blow the orifice clean and dry. If the orifice remains clogged, clean it with a fine bristle (NOT WIRE) brush or with a toothpick. Do not damage the orifice. Water rinse and dry the tips before storing.

Winterizing your Sprayer

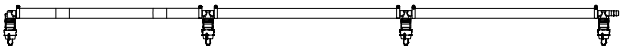
Drain all water out of your sprayer, paying special attention to the pump, handgun and valve(s). These items are especially prone to damage from chemicals and freezing weather.
The sprayer should be winterized before storage by pumping a solution of automotive antifreeze (containing a rust inhibitor) through the entire plumbing system. This antifreeze solution should remain in the plumbing system during the winter months. When spring time comes and you are preparing your sprayer for the spray season, rinse the entire plumbing system out, clearing the lines of the antifreeze solution. Proper care and maintenance will prolong the life of your sprayer.

368-SERIES (STD) Harness Parts List

368-6, -8, -10 Center Nozzle Harness (#5277761)

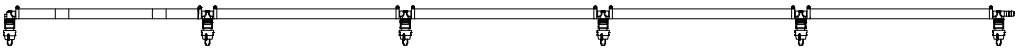


368-6 LH Nozzle Harness (#5277804)

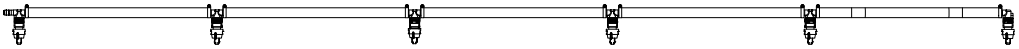


368-6 RH Nozzle Harness (#5277805)

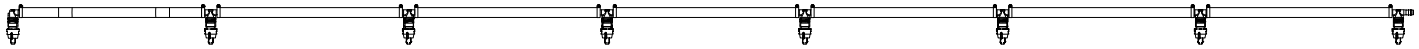
368-8 LH Nozzle Harness (#5277812)



368-8 RH Nozzle Harness (#5277806)

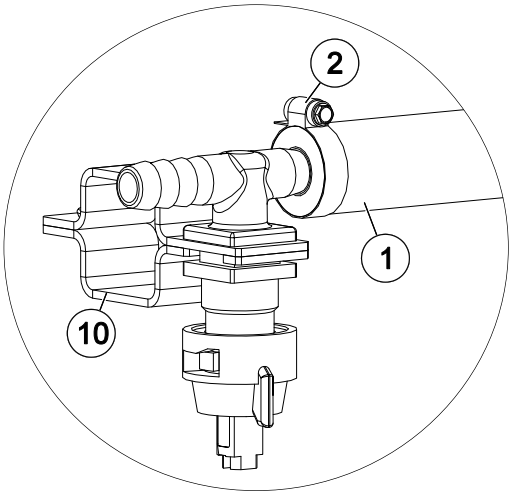


368-10 LH Nozzle Harness (#5277807)



368-10 RH Nozzle Harness (#5277808)

Ref. #	Part #	Description	368-6	368-8	368-10
1	5020569	Hose, 1/2"-1 BRD. x 19-3/8"	10	14	18
2	5051114	Hose Clamp, 1/2"	20	28	36
3	5056065	Single Hose Shank (1/2" Hose)	4	4	4
4	5056067	Double Hose Shank (1/2" Hose)	8	12	16
5	5056069	Triple Hose Shank (1/2" Hose)	1	1	1
6	5143543	Check Valve Strainer, 50 Mesh, 5 PSI	13	17	21
7	5016157	Seat Washer (QJ Caps)	13	17	21
8	AIXR11003VP	Air-Induction XR Flat Spray Tip	13	17	21
9	5046217	QJ Cap Only (Blue)	13	17	21
10	5272165	Vari-Quick Clamp (1 1/4" Sq. Tube)	13	17	21



NOTES:

All hoses in this boom assembly are part #5020569 (Item 1)

All hose clamps (2 per hose) are #5051114 (Item 2)

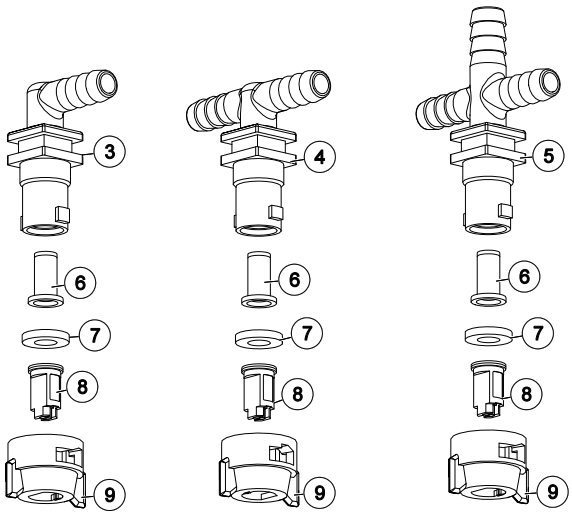
The AIXR TeeJet Flat Spray Tip offers the benefits of obtaining excellent drift resistance without compromising spray coverage. Tips producing very coarse droplets do minimize drift but do not provide the same surface coverage as tips that produce smaller droplets. In some applications, inadequate coverage decreases the effectiveness of the applied chemicals.

AIXR Features and Benefits

- 110° wide, tapered flat spray angle with air induction technology for better drift management
- Made of 2-piece UHMWPE polymer construction which provides excellent chemical resistance, including acids, as well as exceptional wear life
- Compact size to prevent tip damage
- Removable pre-orifice
- Excellent for systemic products and drift management

Typical Nozzle Assembly Configurations

Elbow Assembly #5281310	Tee Assembly #5281312	Cross Assembly #5281314



Nozzle Assemblies consist of “Elbow”, “Tee” & “Cross” style nozzles.

Assemblies include: Nozzle Body, Strainer, Seat Washer, AIXR11003VP Nozzles & Nozzle Cap

NOTES:

Warranty Info

LIMITED WARRANTY FOR NEW AG SPRAY EQUIPMENT

WHO MAY USE THIS LIMITED WARRANTY. This limited warranty (the "Limited Warranty") is provided by Fimco, Inc. ("Ag Spray Equipment") to the original purchaser ("you") of the Equipment (as defined below) from Ag Spray Equipment or one of Ag Spray Equipment's authorized dealers. This Limited Warranty does not apply to any subsequent owner or other transferee of the Equipment. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG. Ag Spray Equipment warrants that any registered new Equipment will be free from defects in material and workmanship for a period of **one (1) year** after delivery of the Equipment to you (the "Warranty Period"). The Warranty Period is not extended if Ag Spray Equipment repairs or replaces the Equipment.

WHAT IS NOT COVERED BY THIS LIMITED WARRANTY. This Limited Warranty does not apply to: (1) used Equipment; (2) any Equipment that has been altered, changed, repaired or treated since its delivery to you, other than by Ag Spray Equipment or its authorized dealers; (3) damage or depreciation due to normal wear and tear; (4) defects or damage due to failure to follow Ag Spray Equipment's operator's manual, specifications or other written instructions, or improper storage, operation, maintenance, application or installation of parts; (5) defects or damage due to misuse, accident or neglect, "acts of God" or other events beyond Ag Spray Equipment's reasonable control; (6) accessories, attachments, tools or parts that were not manufactured by Ag Spray Equipment, whether or not sold or operated with the Equipment; or (7) rubber parts, such as tires, hoses and grommets.

HOW TO OBTAIN WARRANTY SERVICE. To obtain warranty service under this Limited Warranty, you must (1) provide written notice to Ag Spray Equipment of the defect during the Warranty Period and within **thirty (30)** days after the defect becomes apparent or the repair becomes necessary, at the following address: Ag Spray Equipment, 1000 Fimco Lane, North Sioux City, SD 57049; and (2) make the Equipment available to Ag Spray Equipment or an authorized dealer within a reasonable period of time. For more information about this Limited Warranty, please call: **800-274-1025**

WHAT REMEDIES ARE AVAILABLE UNDER THIS LIMITED WARRANTY. If the conditions set forth above are fulfilled and the Equipment or any part thereof is found to be defective, Ag Spray Equipment shall, at its own cost, and at its option, either repair or replace the defective Equipment or part. Ag Spray Equipment will pay for shipping and handling fees to return the repaired or replacement Equipment or part to you.

LIMITATION OF IMPLIED WARRANTIES AND OTHER REMEDIES. THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES, AND AG SPRAY EQUIPMENT'S SOLE LIABILITY, FOR ANY BREACH OF THIS LIMITED WARRANTY. TO THE EXTENT APPLICABLE, ANY IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED IN DURATION TO THE WARRANTY PERIOD, AND THE REMEDIES AVAILABLE FOR BREACH THEREOF SHALL BE LIMITED TO THE REMEDIES AVAILABLE UNDER THIS EXPRESS LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. IN NO EVENT SHALL AG SPRAY EQUIPMENT'S LIABILITY UNDER THIS LIMITED WARRANTY EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE EQUIPMENT, NOR SHALL AG SPRAY EQUIPMENT BE LIABLE, UNDER ANY CIRCUMSTANCES, FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

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